

-AI-100-125W

**Work Order ID 71607**

*Wednesday, July 06, 2011 1:30:30 PM*



Page 1

**Item ID:** D3204-1

Accept



## Setup Start

Stop



**Revision ID:**

**Item Name:** Tube

**Start Date:** 7/6/2011      **Start Qty:** 8.00



**Cust Item ID:**

**Required Date:** 7/20/2011      **Req'd Qty:** 8.00



### **Customer:**

## Reference:

## **Approvals:**      **Process Plan:**

cy

Date: 11/07/06 Tooling:

Date:

## Run Start



QC:

QC:

Date: \_\_\_\_\_ SPC (Y/N) \_\_\_\_\_

Date:

Stop



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 71607**

Wednesday, July 06, 2011 1:30:30 PM



Page 2

Item ID: D3204-1

Accept



Setup Start



Revision ID:

Item Name: Tube

Stop



Start Date: 7/6/2011 Start Qty: 8.00



Cust Item ID:

Required Date: 7/20/2011 Req'd Qty: 8.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Packaging

Packaging

Operation  
Description

Identify as per dwg &amp; Stock Location: WA 21

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

0.00

140



QC

Quality Control

QC21 - Final Inspection - Work Order Release

0.00

Memo

0.00

W/O:

## WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date &amp; initial all entries

# Picklist Print

Page 1

Wednesday, July 06, 2011 1:30:28 PM

Work Order ID: 71607



Parent Item: D3204-1



Parent Item Name: Tube

Start Date: 7/6/2011

Required Date: 7/20/2011

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP: B04.06.09Change Step 6; remove Steps 7 & 8KJ/RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.750W.125		Purchased	No			100	f	14.9600	0.52	4.378947		SD 11/7/13	

6061-T6 RD Tube .750 x .125W



Location	Loc Qty	Loc Code
MAT015 111409 117635	14.96 2.96 12	* 2.96 / ft > 5.06

~~K. 85 ft scrap - end of bar.~~

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

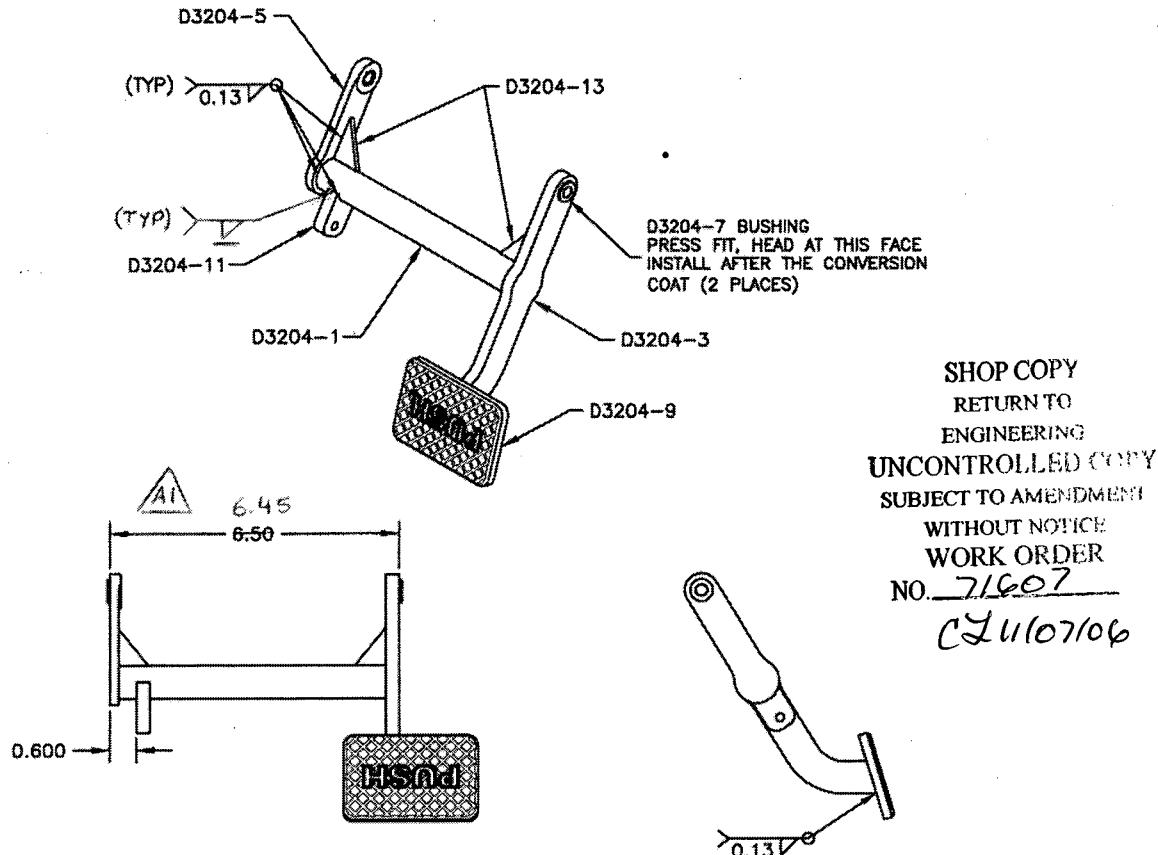
NOTE: Date & initial all entries



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DRAFT

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED,	APPROVED	DRAWING NO. REV. A D3204 SHEET 1 OF 3
DATE		TITLE SCALE 04.01.27 RELEASE PEDAL ASSEMBLY NTS
A	04.01.27	NEW ISSUE
A1	05.07.15	6.45 WAS 6.50

RELEASED  
04.04.30



### D3204-041 RELEASE PEDAL ASSEMBLY

#### NOTES

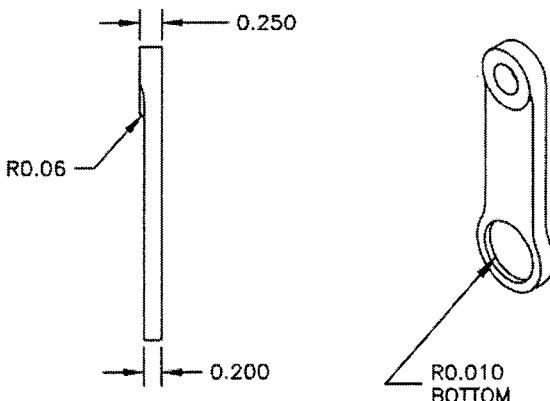
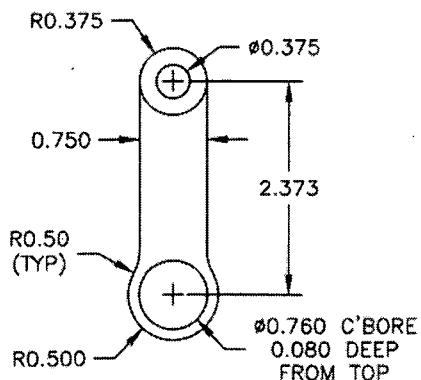
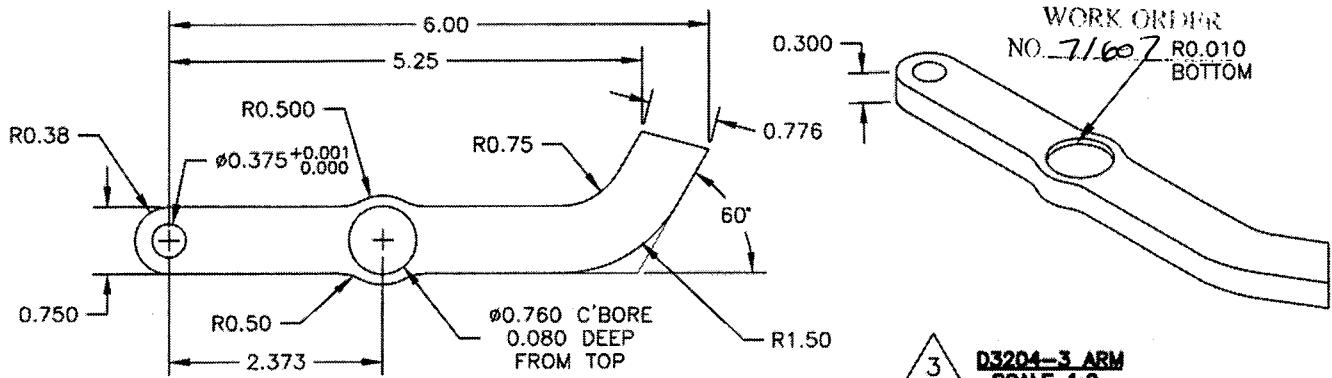
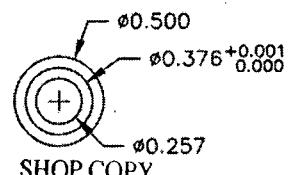
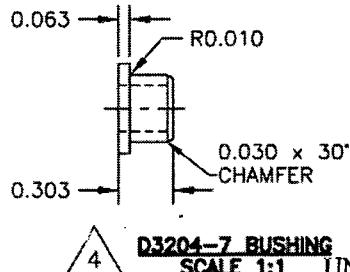
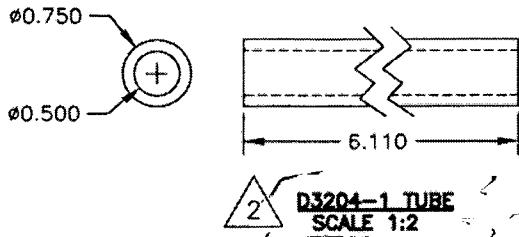
- 1) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 2) MATERIAL: 6061-T6 OR -T62 (QQ-A-200/8) 0.750 OD x 0.125 WALL (M6061T6T0.75W.125)
- 3) MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-250/11 OR QQ-A-225/8) BAR (M6061T6B)
- 4) MATERIAL: AISI 303 SS (M303R)
- 5) MATERIAL: 6061 (QQ-A-250/11) SHEET 0.125 THICK (M6061T6S.125)
- 6) ENGRAVE "PUSH" USING 0.5" HIGH LETTERS TO DEPTH OF 0.010 TO 0.020  
ENGRAVE DART P/N USING 0.125 LETTERS TO MAX DEPTH OF 0.010
- 7) WELD ASSEMBLY PER QSI 004
- 8) CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 9) POWDER COAT ASSEMBLY GREY SANDEX (REF. 4.3.5.6) PER QSI 005 4.3
- 10) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 11) ALL DIMENSIONS ARE INCHES

**DART**

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DATE 04.01.27		TITLE RELEASE PEDAL ASSEMBLY	SCALE NTS

**RELEASED**

04.04.05



3 D3204-5 ARM  
SCALE 1:2

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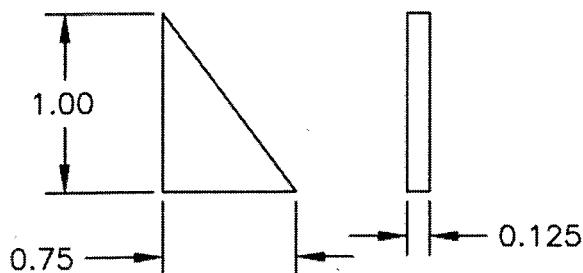
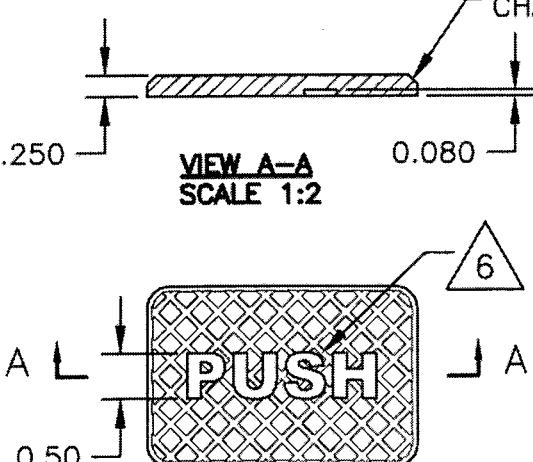
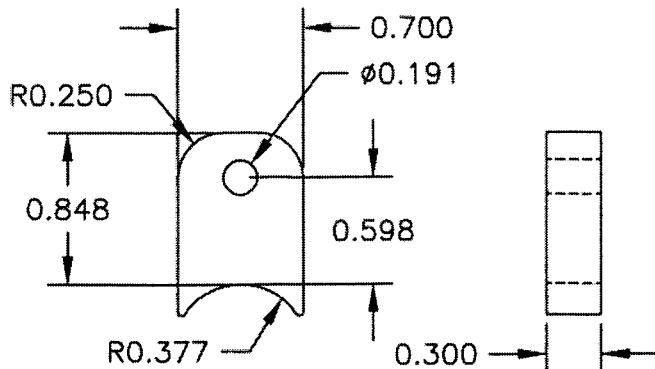
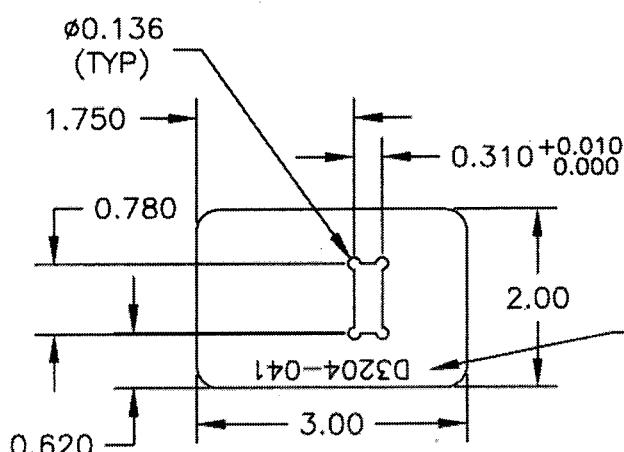
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DATE 04.01.27	TITLE RELEASE PEDAL ASSEMBLY	SCALE NTS	

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&gt;4.04.30



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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 71667

DART AEROSPACE LTD	Work Order:	71607
Description: Tube	Part Number:	D3204-1
Inspection Dwg: D3204 Rev: A1		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article □ Prototype

Measured by:		Audited by:		Prototype Approval:	N/A
Date:	10/4/13	Date:	11.7.83	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	05.02.17	New Issue	KJ/JLM	
B	06.03.21	Dwg Rev update	KJ/JLM	